

Supervisor's Dist. No. 3

Enumeration Dist. No. 92

Special Schedules of Manufactures—Nos. 7 and 8.

Received August 30 80

FLOUR AND GRIST MILLS—CHEESE, BUTTER, AND CONDENSED MILK FACTORIES.

Products of Industry in 9th Division 34th St. N., in the County of Jefferson, State of Georgia
 during the twelve months beginning June 1, 1879, and ending May 31, 1880, as enumerated by me.

FLOURING AND GRIST-MILLS.

Joseph W. Cameron

NAME OF CORPORATION, COMPANY, OR INDIVIDUAL PRODUCING TO THE VALUE OF \$500 ANNUALLY.	CAPITAL (REAL AND PERSONAL) INVESTED IN THE BUSINESS.	Greatest number of hands employed at any one time during the year.	AVERAGE NUMBER OF HANDS EMPLOYED.						WAGES AND BONUS OF LABOR.				MONTHS IN OPERATION.				Estimated maximum capacity per day in bushels.	Do you do custom work or make what proportion of your product is custom grinding?	If there are factories connected with year establishment? If so, state capacity in bushels.	POWER USED IN MANUFACTURE.					
			Males above 15 years.	Females above 15 years.	Children and youth.	May to November.	November to May.	Average day's wages for a full man.	Average day's wages for an ordinary laborer.	Total amount paid in wages during the year.	One full time.	On three-quarter time only.	On half time only.	Idle.	Number of runs of stone.	On what river or stream? (See note below.)				Height of fall in feet.	WHEELS.				
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26
<u>McLean & Millan</u>	<u>980</u>	<u>3</u>	<u>3</u>			<u>12</u>	<u>10</u>	<u>2</u>	<u>1</u>	<u>4.60</u>	<u>4</u>	<u>4</u>	<u>4</u>	<u>1</u>	<u>150</u>	<u>One half</u>									

FLOURING AND GRIST-MILLS—Continued.

POWER USED IN MANUFACTURE (Continued).			MATERIALS.						PRODUCTS.								
IF STEAM POWER IS USED.			Number of bushels of wheat.	Value.	Number of bushels of other grain.	Value.	Value of mill supplies.	Total value of all materials.	Number of barrels of wheat flour.	Number of barrels of rye flour.	Number of pounds of buck-wheat flour.	Number of pounds of barley meal.	Number of pounds of corn meal.	Number of pounds of feed.	Number of pounds of hominy.	Value of all other products.	Total value of all products.
Signature of farmer.	Number of engines.	Horsepower.															
27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44
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2																	
3																	
4																	
5																	
6																	

CHEESE FACTORIES: BUTTER FACTORIES: COMBINED BUTTER AND SKIM-CHEESE FACTORIES: CONDENSED MILK FACTORIES.

GENERAL INQUIRIES APPLICABLE TO ALL FACTORIES NAMED ABOVE.

NAME OF CORPORATION, COMPANY, OR INDIVIDUAL PRODUCING TO THE VALUE OF \$500 ANNUALLY.	CAPITAL (REAL AND PERSONAL) INVESTED IN THE BUSINESS.	Greatest number of hands employed at any one time during the year.	AVERAGE NUMBER OF HANDS EMPLOYED.				WAGES.				Days when manufacturing season opened.	Days when manufacturing season ended.	Average number of hands employed during the year.	Average cost of milk per 100 pounds during the year.	Total number of pounds of cheese made during the year.	Number of pounds of cheese made.	Value of cheese.	Average number of milk cows owned during the year.	Average price per pound at which cheese was sold for making.	Price per 100 pounds paid for milk.	Cost of manufacturing per 100 pounds.	Number of pounds of butter made.	Average number of milk cows owned during the year.	Average price per pound at which butter was sold for making.	Price per 100 pounds paid for milk.	Cost of manufacturing per 100 pounds.	Number of pounds of butter made.	Average number of milk cows owned during the year.	Average price per pound at which butter was sold for making.	Price per 100 pounds paid for milk.	Cost of manufacturing per 100 pounds.								
			Males above 15 years.	Females above 15 years.	Children and youth.	Average day's wages for a full man.	Average day's wages for ordinary labor.	Total amount paid in wages during the year.	Total value of labor performed in the year.																														
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40

CHEESE FACTORIES: BUTTER FACTORIES: COMBINED BUTTER AND SKIM-CHEESE FACTORIES: CONDENSED MILK FACTORIES—Continued.

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Notes.—All the 12 months of the year should be accounted for thus: 12 months on full time; or 8 months on full time and 4 months on half time; or 10 months on full time and two months idle.

The inquiries in respect to the value of material and of product are of prime importance. Great care and judgment should be exercised in making the returns relative thereto. The cost of Superintendence, Rent, Freight of goods to market, and other general expenses of a manufacturing establishment are not to be included in Materials. Mill Supplies and Fuel should be included. The value of the Product, in the case of mills and factories producing for a distant market, means the wholesale price of the goods. In the case of small shops producing goods or doing work for the neighborhood only, the value of the product means the price charged at the shop. Power used in manufacture.—If the stream is a very small one, mention also the larger stream or river into which it flows. Only ascertainable boilers and engines are to be reported. Horse-power.—This is an inquiry of great importance. The best information available should be used in filling these columns.

NOTES RELATIVE TO CHEESE AND BUTTER FACTORIES.

COLUMNS 1 to 15 have reference to all factories of this class, and should be filled for every establishment enumerated.
 COLUMNS 16 to 21 have reference to manufacturers of cheese only.
 COLUMNS 22 to 27 have reference to manufacturers of butter only.
 COLUMNS 28 to 33 have reference to those factories that manufacture both cheese and butter.
 COLUMNS 34 and 40 have reference to manufacturers of condensed milk.

Page No.

Supervisor's Dist. No.

Enumeration Dist. No.

The following classes of Manufacturing Establishments will be reported on a SPECIAL MANUFACTURING SCHEDULE, and not on this Schedule, viz:

- (1.) Boot and Shoe Factories.
 (2.) Cheese and Butter Factories.
 (3.) Flouring and Grist Mills.
 (4.) Salt Works.

- (5.) Lumber Mills and Saw Mills.
 (6.) Brick Yards and Tile Works.
 (7.) Paper Mills.

- (8.) Coal Mines.
 (9.) Agricultural Implement Works.
 (10.) Quarries.

SCHEDULE 3.—MANUFACTURES.—Products of Industry in

, in the County of *Telfair*, State of*Georgia*, during the twelve months beginning June 1, 1879, and ending May 31, 1880, as enumerated by me.

Post Office:

W. H. C. Duffie
Enumerator

Name of corporation, company, or individual producing to the value of \$500 annually.	Name of Business, Manufacture, or Product.	Capital (real and personal) invested in the business.	Average number of hands employed.			Wages and Hours of Labor.			Months in Operation.			Value of Material (including Mill Run) consumed during the year, of a dollar.	Value of Product (including stock on hand at end of year, of a dollar).	Power used in Manufacture.							
			Total number of hands employed at any one time during the year.	Males above 18 years.	Female above 18 years.	Children and youth.	Number of Hours in the ordinary day of labor.	Average day's wages for an unskilled laborer.	Average day's wages for an average laborer.	Total amount paid in wages during the year.	On full time.	On 3/4 time only.	On 1/2 time only.	On 1/4 time only.	On 1/8 time only.	On 1/16 time only.	On 1/32 time only.	On 1/64 time only.	On 1/128 time only.	On 1/256 time only.	On 1/512 time only.
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22
<i>W. H. C. Duffie</i>	<i>Superintendent</i>	<i>1000.00</i>	<i>52</i>	<i>48</i>	<i>4</i>	<i>0</i>	<i>12</i>	<i>10</i>	<i>200</i>	<i>150</i>	<i>7000</i>	<i>12</i>	<i>800</i>	<i>20000</i>							
<i>W. H. C. Duffie</i>	<i>Superintendent</i>	<i>400.00</i>	<i>52</i>	<i>48</i>	<i>4</i>	<i>0</i>	<i>12</i>	<i>10</i>	<i>200</i>	<i>150</i>	<i>7000</i>	<i>12</i>	<i>800</i>	<i>20000</i>							
<i>W. H. C. Duffie</i>	<i>Superintendent</i>	<i>400.00</i>	<i>52</i>	<i>48</i>	<i>4</i>	<i>0</i>	<i>12</i>	<i>10</i>	<i>200</i>	<i>150</i>	<i>7000</i>	<i>12</i>	<i>800</i>	<i>20000</i>							

REMARKS.—The term "Productive Industry" must be understood, in its largest significance, to include not only all factories and large works, but also the mechanical trades, as blacksmithing, coopering, carpentering, &c. The smallest shop should not be omitted, provided the production reaches \$500 annually, including the cost of materials. Enumerators will take pains to reach all of the productive establishments, large and small, within their several districts.

COLUMN 2.—The kind of business or the character of product should be described as specifically as possible, thus: Sewing-Machines, Corsets, Furniture, Foundry, Machine Shop, Coopering, Blacksmithing, &c.

COLUMN 11.—In many establishments (as carpenter shops, blacksmith shops, &c.) it will be found that no ordinary laborers are employed. In this case column 11 will not be filled.

COLUMNS 13 to 17.—All the 15 months of the year should be accounted for in one or more of the columns 13 to 17, thus: 12 months on full time; or 6 months on full time and 6 months on half time; or 10 months on full time and 2 months idle.

COLUMNS 18 and 19.—These inquiries are of prime importance. Great care and judgment should be exercised in making the returns relative thereto, especially in the case of small shops where book-accounts are not kept. Mill Supplies and Fuel should be included.

[18.]—The cost of Superintendence, Rent, Freight of goods to market, and other general expenses of a manufacturing establishment are not to be included in Materials. In the case of small shops producing goods, or doing work, for the neighborhood only, the value of the product means the price charged at the shop.

[19.]—The value of the product, in the case of mills and factories producing for a distant market, means the wholesale price of the goods.

COLUMN 20.—If the stream is a very small one, mention also the larger stream or river into which it flows.

COLUMNS 21 and 22.—Only serviceable boilers and engines are to be reported.

COLUMNS 23 and 24.—This is an inquiry of great importance. The best information available should be used in filling these columns.

Page No. 1
 Supervisor's Dist. No. 3
 Enumeration Dist. No. 92

The following classes of Manufacturing Establishments will be reported on a SPECIAL MANUFACTURING SCHEDULE, and not on this Schedule, viz:

- (1.) Boot and Shoe Factories.
- (2.) Cheese and Butter Factories.
- (3.) Flouring and Grist Mills.
- (4.) Salt Works.
- (5.) Lumber Mills and Saw Mills.
- (6.) Brick Yards and Tile Works.
- (7.) Paper Mills.
- (8.) Coal Mines.
- (9.) Agricultural Implement Works.
- (10.) Quarries.

SCHEDULE 3.—MANUFACTURES.—Products of Industry in 92nd Division 340th M., in the County of DeKalb, State of Georgia, during the twelve months beginning June 1, 1879, and ending May 31, 1880, as enumerated by me.

Post Office: Mt. Rain Georgia

Joseph M. Cameron
 Enumerator

Name of Corporation, Company, or Individual producing to the value of \$500 annually.	Name of Business, Manufacture, or Product.	Capital (real and personal) invested in the business.	Average number of hands employed.				Wages and Hours of Labor.					Months in Operation.				Value of Material (including Mill Supplies, Fuel, and Freight) Consumed during the year, in dollars.	Value of Product (including rebelling and other charges) during the year, in dollars.	Power used in Manufacture.																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
			Grand total number of hands employed during the year.	Males above 16 years.		Children and youth.	Number of Hours in the ordinary day of labor.	May to November.	November to May.	Average day's wages for a skilled mechanic.	Average day's wages for an ordinary laborer.	Total amount paid in wages during the year.	On full time.	On 1/2 time only.	On 1/4 time only.			On 1/8 time only.	Jan.	Feb.	Mar.	Apr.	May.	Jun.	Jul.	Aug.	Sept.	Oct.	Nov.	Dec.	Total.																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																							

REMARKS.—The term "Productive Industry" must be understood, in its largest significance, to include not only all factories and large works, but also the mechanical trades, as blacksmithing, coopering, carpentering, &c. The smallest shop should not be omitted, provided the production reaches \$500 annually, including the cost of materials. Enumerators will take pains to reach all of the productive establishments, large and small, within their several districts.

COLUMN 2.—The kind of business or the character of product should be described as specifically as possible, thus: Sewing-Machines, Corsets, Furniture, Pottery, Machine Shop, Coopering, Blacksmithing, &c.

COLUMN 11.—In many establishments (as carpenter shops, blacksmith shops, &c.) it will be found that no ordinary laborers are employed. In this case column 11 will not be filled.

COLUMNS 13 to 17.—All the 12 months of the year should be accounted for in one or more of the columns 13 to 17, thus: 12 months on full time; or 8 months on full time and 4 months on half time; or 10 months on full time and 2 months idle.

COLUMNS 18 and 19.—These inquiries are of prime importance. Great care and judgment should be exercised in making the returns relative thereto, especially in the case of small shops where book-accounts are not kept.

[18.]—The cost of Superintendence, Rent, Freight of goods to market, and other general expenses of a manufacturing establishment are not to be included in Materials. Mill Supplies and Fuel should be included.

[19.]—The value of the product, in the case of mills and factories producing for a distant market, means the wholesale price of the goods. In the case of small shops producing goods, or doing work, for the neighborhood only, the value of the product means the price charged at the shop.

COLUMN 20.—If the stream is a very small one, mention also the larger stream or river into which it flows.

COLUMNS 27 and 28.—Only movable boilers and engines are to be reported.

COLUMNS 26 and 29.—This is an inquiry of great importance. The best information available should be used in filling these columns.

Supervisor's Dist. No. 8
 Enumeration Dist. No. 92

Special Schedules of Manufactures—Nos. 5 and 6.

LUMBER MILLS AND SAW-MILLS—BRICK YARDS AND TILE WORKS.

Products of Industry in *92nd Division 347th Gm.*, in the County of *Selfair*, State of *Georgia*
 during the twelve months beginning June 1, 1879, and ending May 31, 1880, as enumerated by me.

Joseph M. Cameron

LUMBER MILLS AND SAW-MILLS.

NAME OF CORPORATION, COMPANY, OR INDIVIDUAL PRODUCING TO THE VALUE OF \$500 ANNUALLY.	CAPITAL (REAL AND PERSONAL) INVESTED IN THE BUSINESS.	OPERATING NUMBER OF DAYS DURING THE YEAR.	AVERAGE NUMBER OF HANDS EMPLOYED.		WAGES AND HOURS OF LABOR.							MONTHS IN OPERATION.				SAWS.				MATERIALS.			PROPER SAW-MILL PRODUCTS.		
			Males above 16 years.	Females above 15 years.	Children and youth.	Number of hours in the ordinary day of labor.		Average day's wages for a mill hand.	Average day's wages for an ordinary laborer.	Total amount paid in wages during the year.	On full time.	On three-quarter time only.		Idle.	Number of gangs.	Number of saws in gang.	Number of circular saws.	Number of miter saws.	Number of hand-saws.	Value of logs.	Value of mill supplies.	Total value of all materials (including value of logs).	Number of thousand feet of lumber.	Number of thousand shingles.	Number of thousand shingles.
						May to September.	November to May.					On half time only.	On full time only.												
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26
William E. Barnes	25.00	20	17		1	2	12	10	2	1	800	2	5	5						1624	525	1649	624000		

LUMBER MILLS AND SAW-MILLS—Continued.

PROPER SAW-MILL PRODUCTS—Continued.					REMANUFACTURES.					POWER USED IN MANUFACTURE.												
Number of thousand shingles.	Number of thousand sets of battings.	Number of thousand feet of bolts and spool stock.	Total value of all products manufactured in mill.	Total value of all other products.	Do you manufacture any such, shingles, boards, timbers, or other products? (If yes, specify.)	If yes, give total value of such products.	Do you manufacture any such, shingles, boards, timbers, or other products? (If yes, specify.)	If yes, give total value of such products.	From what region do you procure your logs?	Do you do your own logging? (Yes or no.)	If so, what proportion of your logs do you bring in?	Do you ship your products in your own boats? (Yes or no.)	On what river or stream? (See note below.)	IF WATER IS USED.						IF STEAM-POWER IS USED.		
														MILLS.						Boilers.		
27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	
			3744 6240		No				Land adjoining mill etc	Yes	No	No									35	

BRICK YARDS AND TILE WORKS.

NAME OF CORPORATION, COMPANY, OR INDIVIDUAL PRODUCING TO THE VALUE OF \$500 ANNUALLY.	CAPITAL (REAL AND PERSONAL) INVESTED IN THE BUSINESS.	OPERATING NUMBER OF DAYS DURING THE YEAR.	AVERAGE NUMBER OF MEN EMPLOYED.			WAGES AND HOURS OF LABOR.					MONTHS IN OPERATION.					MATERIALS.				
			Males above 16 years.	Females above 15 years.	Children and youth.	Number of hours in the ordinary day of labor.	May to November.	November to May.	Average day's wages for a mill hand.	Average day's wages for an ordinary laborer.	Total amount paid in wages during the year.	On full time.	On three-quarter time only.	On half time only.	Idle.	Number of cords of wood.	Value of all other materials.	Total value of all materials.	Number of thousand common bricks.	Number of thousand fire bricks.

BRICK YARDS AND TILE WORKS—Continued.

PRODUCTS.							POWER USED IN MANUFACTURE.									
Number of thousand common bricks.	Number of thousand fire brick.	Number of thousand glazed bricks.	Value of tile.	Value of stoneware.	Value of all other products.	Total value of all products.	On what river or stream? (See note below.)	Height of fall, in feet.	IF WATER-POWER IS USED.					IF STEAM-POWER IS USED.		
									Number.	Kind.	Length, in feet.	Revolutions per minute.	Horse-power.	Number of boilers.	Number of engines.	Horse-power.
29	30	31	32	33	34	35										

Notes.—All the 12 months of the year should be accounted for these: 12 months on full time; or 8 months on full time and 4 months on half time; or 10 months on full time and two months idle.
 The inquiry in respect to the value of material and of product are of prime importance. Great care and judgment should be exercised in making the returns relative thereto.
 The cost of superintendence, rent, freight of goods to market, and other general expenses of a manufacturing establishment are not to be included in Materials. Mill Supplies and Fuel should be included.
 The value of the Product, in the case of mills and factories producing for a distant market, means the wholesale price of the goods. In the case of small shops producing goods or doing work for the neighborhood only, the value of the product means the price charged at the shop.
 POWER USED IN MANUFACTURE.—If the stream is a very small one, mention also the larger stream or river into which it flows.
 Only movable boilers and engines are to be reported. The best information available should be used in filling these columns.
 HORSE-POWER.—This is an inquiry of great importance.

Received August 16, 80

Supervisor's Dist. No. 3

Enumeration Dist. No. 95

Special Schedules of Manufactures—Nos. 5 and 6.

LUMBER MILLS AND SAW-MILLS—BRICK YARDS AND TILE WORKS.

Products of Industry in North Carolina, in the County of Wayne, State of Georgia, during the twelve months beginning June 1, 1879, and ending May 31, 1880, as enumerated by me.

LUMBER MILLS AND SAW-MILLS.

NAME OF CORPORATION, COMPANY, OR INDIVIDUAL PRODUCING TO THE VALUE OF \$500 ANNUALLY.	CAPITAL (REAL AND PERSONAL) INVESTED IN THE BUSINESS.	AVERAGE NUMBER OF HANDS EMPLOYED AT ANY ONE TIME DURING THE YEAR.	WAGES AND HOURS OF LABOR.									MONTHS IN OPERATION.					SAWS.				MATERIALS.			PROPER SAW-MILL PRODUCTS.			
			AVERAGE NUMBER OF HANDS EMPLOYED AT ANY ONE TIME DURING THE YEAR.			NUMBER OF HOURS IN THE ORDINARY DAY OF LABOR.			AVERAGE DAILY WAGES FOR AN ORDINARY DAY OF LABOR.			ON FULL TIME.					NUMBER OF SAWS.				VALUE OF LOGS.			TOTAL VALUE OF MATERIALS (INCLUDING VALUE OF LOGS).			NUMBER OF THOUSAND FEET OF LUMBER.
1	2	3	Males above 15 years.	Females above 15 years.	Children and youth.	May to September.	October to May.	Average daily wages for a full day of 10 hours.	Average day's wages for an ordinary laborer.	Total amount of wages during the year.	On full time.	On three-quarter time only.	On half time only.	Idle.	Number of gangs.	Number of saws in gang.	Number of circular saws.	Number of mill saws.	Number of hand saws.	Value of logs.	Value of mill supplies.	Total value of materials (including value of logs).	Number of thousand feet of lumber.	Number of thousand shingles.	Number of thousand shingles.		
Allen & Co.	12,000	15	10	10	275	5	25	10	10	25	10	10	12	12	1	1	1	1	1	4,000	8,000	12,000	13,500	13,500			
Georgia Lumber Co.	5,000	25	10	10	25	10	25	10	10	25	10	10	12	12	1	1	1	1	1	1,000	2,000	3,000	3,000	3,000			
																						</					

LUMBER MILLS AND SAW-MILLS—Continued.

PROPER SAW-MILL PRODUCTS—Continued.				REMANUFACTURES.				POWER USED IN MANUFACTURE.													
Number of thousand shingles.	Number of thousand feet of lumber.	Number of thousand feet of shingles and special stock.	Total value of all products.	Do you remanufacture any products? Give kind and value of such products.	If so, give total value of such remanufactures.	Give average number of hands employed in such remanufactures.	When what region do you procure your logs?	Do you do your own logging? [Yes or no.]	If so, what proportion of your logs do you bring in? [Yes or no.]	Do you ship your product in your own boats? [Yes or no.]	On what river or stream? (See note below.)	Height of fall, in feet.	Number.	Kind.	Revolutions, in inch.	Revolutions per minute.	Horse-power.	Number of boilers.	Number of engines.	Horse-power.	
27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48
			2100 log sh					In this section Sinter section	Yes Yes	No No						150 200		1 1	1 1	20 55	

BRICK YARDS AND TILE WORKS.

NAME OF CORPORATION, COMPANY, OR INDIVIDUAL PRODUCING TO THE VALUE OF \$500 ANNUALLY.	CAPITAL (REAL AND PERSONAL) INVESTED IN THE BUSINESS.	Significant number of hands employed at any one time during the year.	AVERAGE NUMBER OF HANDS EMPLOYED.					WAGES AND HOURS OF LABOR.				MONTHS IN OPERATION.				MATERIALS.	
			Males above 14 years.	Females above 14 years.	Children and youth.	Number of hours in the ordinary day of labor.		Average daily wage for a full-time worker.	Average daily wage for a part-time worker.	Total amount paid in wages during the year.	On full time.	On three-quarter time only.	On half-time only.	On full-time only.	Number of weeks used.	Value of all raw materials.	Total value of all materials.
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18

BRICK YARDS AND TILE WORKS—Continued.

PRODUCTS.							POWER USED IN MANUFACTURE.												
Number of thousand shingles sawed.	Number of thousand feet lumber.	Number of thousand gross logs.	Value of fish.	Value of saw-logs.	Value of all other products.	Total value of all products.	On what river or stream? (See note below.)	Height of fall, in feet.	IF WATER-POWER IS USED.						IF STEAM-POWER IS USED.				
									WHEELS.										
29	30	31	32	33	34	35	36	37	Number.	Kind.	Revolutions per minute.	Horse-power.	Number of boilers.	Number of engines.	Horse-power.				

Notes.—All the 12 months of the year should be accounted for thus: 12 months on full time; or 8 months on full time and 4 months on half time; or 10 months on full time and two months idle. The inquiries in respect to the value of material and of product are of prime importance. Great care and judgment should be exercised in making the returns relative thereto. The cost of freight, wharves, rent, freight of goods to market, and other general expenses of a manufacturing establishment are not to be included in Materials. Mill Supplies and Fuel should be included. The value of the Product, in the case of mills and factories producing for a distant market, means the wholesale price of the goods. In the case of small shops producing goods or doing work for the neighborhood only, the value of the product means the price charged at the shop. POWER USED IN MANUFACTURE.—If the stream is a very small one, mention also the larger stream or river into which it flows. Only horsepower boilers and engines are to be reported. Horse-power.—This is a matter of great importance. The best information available should be used in filling these columns.